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D5644-041**Job Sheet 194842****Part No:** D5644-041**Job Qty:** 6 pcs**Part Name:** Quick Release Pin Assembly*Order 16247***Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 5/9/19**Job Tracking No:****Due Date:** 5/23/19**Created By:** Jennifer Renwick**Type:** SOLD**Description:****Note:** D5644 REV.A IPP REV:A 18.12.14 NEW ISSUE DD VERF:JFS**Ship Via:****Bill of Materials**

Job Routing															
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off							
					Setup Hrs	Run Hrs	Workcenter / Supplier Lead Time								
100	Small Fab - 1	6 pcs	5/23/19	0.00	0.60		Small Fab - 1	MAY 14 2019							
							Small Fab - 2								
							Small Fab - 3								
							Small Fab - 4								
							Small Fab - 5								
							Small Fab - 6								
							Small Fab - 7								
110	QC 5	6 pcs	5/23/19	0.00	0.00		QC 5 - 10								
							QC 5 - 12								
							QC 5 - 17								
							QC 5 - 18								
							QC 5 - 19								
							QC 5 - 22								
							QC 5 - 24								
							QC 5 - 3								
							QC 5 - 43								
							QC 5 - 49								
							QC 5 - 51								
							QC 5 - 58								
							QC 5 - 68								
							QC 5 - 9								
							QC 5 - 50								
							QC 5 - 30								
							QC 5 - 40								
						120	Packaging 2-1 - Receive - B4B		6 pcs	5/23/19	0.00	0.00		Packaging 2 - 1 - B4B	MAY 14 2019 DAS 40 9-89
														Packaging 2 - 2 - B4B	
	Packaging 2 - 3 - B4B														
	Packaging 2 - 5 - B4B														
	Packaging 2 - 4 - B4B														
	Packaging 2 - 6 - B4B														
	Packaging 2 - 7 - B4B														
	Packaging 2 - 8 - B4B														
	Packaging 2 - 9 - B4B														
	Packaging 2 - 10 - B4B														
	Packaging 2 - 11 - B4B														
	Packaging 2 - 12 - B4B														
	Packaging 2 - 13 - B4B														
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	Packaging 2 - 30 - B4B														
	Packaging 2 - 31 - B4B														
	Packaging 2 - 32 - B4B														
	Packaging 2 - 33 - B4B														
	Packaging 2 - 34 - B4B														
	Packaging 2 - 35 - B4B														
	Packaging 2 - 36 - B4B														
130	QC 21 - SA	6 pcs	5/23/19	0.00	0.00		QC 21 - SA - 21	DAS 21 9-89							
							QC 21 - SA - 70								
Part Op Descriptions: 100 - 1- MANUFACTURE D2690-6 AS PER DWG 2- ASSEMBLE AS PER DWG MAY 15 2019															

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
CBL-1240	Cable	4.5000 ft (.75 ea)	100-Small Fab - 1	8157330
CBL-460	Loop Sleeve	12 Ea (2 ea)	100-Small Fab - 1	5167760
D5644-1	Quick Release Pin Cap	6 pcs (1 ea)	100-Small Fab - 1	5173322
MS17984-C415	Quick Release Pin	6 Ea (1 ea)	100-Small Fab - 1	5xS100419-1x
FT136866-e				
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	CBL-1240	5	461	0
	CBL-460	12	162	0
	D5644-1	6	6	0
	MS17984-C415	6	7	0
Part Specifications				
Specifications could not be found.				

Plex 5/9/19 9:28 AM Dart.Renwick.Jennifer



Container No: S181119



Part: D5644-041

Job No: 194842

Serial No/Batch: S181119

Revision: A

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 05/14/19